

Work Order ID 159436

Wednesday, April 12, 2017 11:00:07 AM

159436

Page 1

Item ID: D5331-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Basket Base Assembly, LH
Start Date: 4/17/2017 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 4/21/2017 Req'd Qty: 1.00 *1* Customer:
Reference: SCHEDULED/C
Approvals: Process Plan:  Date: APR 12 2017 Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5331	B

100 Weld per dwg A/R S.S. rod Batch: **4136695** 0.00
Large Fab

100

Large Fab

Large Fab

Memo

2.77

1- Assemble ribs and weld as per dwg D5331 using DT10197

inspect before welding mesh

54.63 CRITICAL DIMENSION

2- Weld gusset and handle plate as per dwg

3- Cut mesh as per dwg D5328-1

4- Tack weld mesh on basket as per dwg D5331 and trim mesh to fit if necessary
and trim to clear fasteners holes on the ends

5- Weld hinge (6) and Mounting brackets (2) as per dwg D5331

Take lid to locate hinge and bracket

On one of the hinge weld stopper D4016-7 as per dwg

6- Weld D5325-5 foot as per dwg (CRITICAL)

DAS
43
9-89

MAY 11 2017

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
							Completed By		
							Lead hand / Supervisor Approval Verification		
							QC / QA Coordinator Approval		

Root Cause				FAULT CATEGORY			
☐ Environment	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong		
☐ Design	☐ Operator	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions		
☐ Doc/Data	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance		
☐ Equip/Tooling	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect		
☐ Handling/Pre	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing		
☐ Material	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved		
☐ Internal Transport	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing		
☐ Tribal Knowledge	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish		
☐ LOA	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread		
☐ Substation	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence		
☐ Past Expiry Date	☐ Manufacturing Process	OTHER : _____					
☐ Misidentified	☐ Past Due						

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Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Basket Base Assembly, LH

Stop

NS2

Start Date: 4/17/2017 **Start Qty:** 1.00

1

Cust Item ID:

Required Date: 4/21/2017 **Req'd Qty:** 1.00

*** 1 ***

Customer:

Reference: SCHEDULED/C

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

[illegible]

DQA: _____ Date: _____



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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	White Gloss(Ref:4.3.5.2) per OSI005 4.3-Steel	0.00							
130	<i>M 132176</i>					<i>1</i>	<i>φ</i>	<i>17-05-15</i>	<i>34 38</i>
Powdercoat	Memo	0.53							
Powder Coating	1- Plug holes and mask only interior of hinge (6) prior to powder coat								
	1ST COAT:								
	START TIME: <i>11:00</i>								
	OVEN TEMPERATURE: <i>325°</i>								
	FINISH TIME: <i>11:15</i>								
	*****2nd coat if necessary*****								
	2ND COAT:								
	START TIME: _____								
	OVEN TEMPERATURE: _____								
	FINISH TIME: _____								
140	QC3- Inspect Part Finish	0.00							
140									
QC	Memo	0.01							
Quality Control									

1x of M 17105/16 **DAS 15 3-89**

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Description Work Order Deviation		Disposition		Completed By	
738				Lead hand / Supervisor Approval Verification	
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Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
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Reference: SCHEDULED/C

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: <u>W/O</u>	0.00							
170									
Packaging	Memo	0.01	D5337-011	13159132					
Packaging									
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.10							
Quality Control									

17/5/19 *[Signature]*

W 1705.19

DQA: _____ Date: _____



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Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

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Page 1

Work Order ID: 159436

159436

Parent Item: D5331-041

D5331-041

Parent Item Name: Basket Base Assembly, LH

Start Date: 4/17/2017

Required Date: 4/21/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM IPP
REV:B 17.03.27 add D4016-7 DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4016-7		Manufactured	No			100	Each	10.0000	1	1		DAS 43 9-89	
✓ *D4016-7* Stop													
				<u>Location</u>				<u>Loc Qty</u>					
				WA004				10					
					158867			10					
D2581		Manufactured	No			100	Each	92.0000	2	2		DAS 43 9-89	
✓ *D2581* Mounting Bracket													
				<u>Location</u>				<u>Loc Qty</u>					
				WA004				92					
					152803			42					
					157620			26					
					159116			24					
D3913-15		Manufactured	No			100	Each	19.0000	1	1		DAS 43 9-89	
✓ *D3913-15* Wide Handle Plate													
				<u>Location</u>				<u>Loc Qty</u>					
				WA004				19					
					157671			19					

**B158867 → 1x MAY 06 2017

**B159116 → 2x MAY 06 2017

**B157671 → 1x MAY 06 2017

DQA: _____ Date: _____



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Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
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Root Cause		FAULT CATEGORY																																																													
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER :	
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Work Order ID: 159436

159436

Parent Item: D5331-041

D5331-041

Parent Item Name: Basket Base Assembly, LH

Start Date: 4/17/2017

Required Date: 4/21/2017

Start Qty: 1.00

Required Qty: 1.00

D4016-1 Manufactured No

100 Each 72.0000 6 6

✓ ***D4016-1***

Hinge Half, Base

**B158630 → 6x DAS 43 MAY 06 2017
9-89

Location	Loc Qty	Loc Code
WA004	72	
154145	17	
155346	15	
158630	40	

D4021-1 Manufactured No

100 Each 30.0000 1 1

✓ ***D4021-1***

Handle Plate

**B159375 → 1x DAS 43 MAY 06 2017
9-89

Location	Loc Qty	Loc Code
WA004	30	
157523	30	

M304EX0.75-16F Purchased No

100 sf 30.5000 32 33.68421

✓ ***M304FX0 75-16F***

Expanded Metal Flat SS

**4137421 → 34x DAS 43 MAY 06 2017
9-89

Location	Loc Qty	Loc Code
WA004	30.5	
M136991	30.5	

D5328-3 Manufactured No

100 Each 3.0000 1 1

✓ ***D5328-3***

Mesh Base, Aft

**B159015 → 1x DAS 43 MAY 06 2017
9-89

Location	Loc Qty	Loc Code
WA006	3	
159015	3	

D5328-5 Manufactured No

100 Each 0.0000 1 1

✓ ***D5328-5***

Mesh Base, Fwd

**B159377 → 1x DAS 43 MAY 06 2017
9-89

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Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
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D5331-041

Parent Item Name: Basket Base Assembly, LH

Start Date: 4/17/2017

Required Date: 4/21/2017

Start Qty: 1.00

Required Qty: 1.00

D5330-1 Manufactured No

100 Each

4.0000

2 2

DAS

43

9-89

MAY 06 2017

✓ ***D5330-1***

Handle Plate

**B159013 → 2x

Location

Loc Qty

Loc Code

WA004

4

159013

4

D3916-5 Manufactured No

100 Each

6.0000

2 2

DAS

43

9-89

MAY 06 2017

✓ ***D3916-5***

Light Rib

**B157751 → 2x

Location

Loc Qty

Loc Code

WA004

6

157751

6

D5325-041 Manufactured No

100 Each

0.0000

1 1

DAS

43

9-89

MAY 06 2017

✓ ***D5325-041***

Rib Assembly

**B159823 → 1x

D5325-5 Manufactured No

100 Each

0.0000

4 4

DAS

43

9-89

MAY 06 2017

✓ ***D5325-5***

Foot

**B159824 → 4x

D5325-3 Manufactured No

100 Each

0.0000

1 1

DAS

43

9-89

MAY 06 2017

✓ ***D5325-3***

Light Rib

**B159825 → 1x

D5326-041 Manufactured No

100 Each

0.0000

1 1

DAS

43

9-89

MAY 06 2017

✓ ***D5326-041***

Rib Assembly

**B159826 → 1x

D5326-043 Manufactured No

100 Each

0.0000

1 1

DAS

43

9-89

MAY 06 2017

✓ ***D5326-043***

Rib Assembly

**B159827 → 1x

D5327-1 Manufactured No

100 Each

0.0000

1 1

DAS

43

9-89

MAY 06 2017

✓ ***D5327-1***

Rib

**B158897 → 1x

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								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____			

Picklist Print

Wednesday, April 12, 2017 11:00:28 AM

Page 4

Work Order ID: 159436

159436

Parent Item: D5331-041

D5331-041

Parent Item Name: Basket Base Assembly, LH

Start Date: 4/17/2017

Required Date: 4/21/2017

Start Qty: 1.00

Required Qty: 1.00

✓ D5327-3	Manufactured	No	100	Each	0.0000	1	1	DAS	
D5327-3								43	
Rib								9-89	MAY 06 2017
D5327-5	Manufactured	No	100	Each	0.0000	1	1	DAS	
D5327-5								43	
Rib								9-89	MAY 06 2017
D5327-7	Manufactured	No	100	Each	0.0000	1	1	DAS	
D5327-7								43	
Rib								9-89	MAY 06 2017
D5327-9	Manufactured	No	100	Each	0.0000	2	2	DAS	
D5327-9								43	
Rib								9-89	MAY 06 2017
D5327-11	Manufactured	No	100	Each	0.0000	4	4	DAS	
D5327-11								43	
Rib								9-89	MAY 06 2017
D5327-13	Manufactured	No	100	Each	0.0000	1	1	DAS	
D5327-13								43	
Rib								9-89	MAY 06 2017
D5327-15	Manufactured	No	100	Each	4.0000	1	1	DAS	
D5327-15								43	
Cap								9-89	MAY 11 2017

Location

Loc Qty

Loc Code

WA004

4

158564

4

D5329-1

Manufactured

No

100

Each

4.0000

2

2

DAS

43

9-89

MAY 06 2017

D5329-1

Gusset

Location

Loc Qty

Loc Code

WA004

4

159014

4

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Shop Packet Print

Page 4

DQA: _____ Date: _____

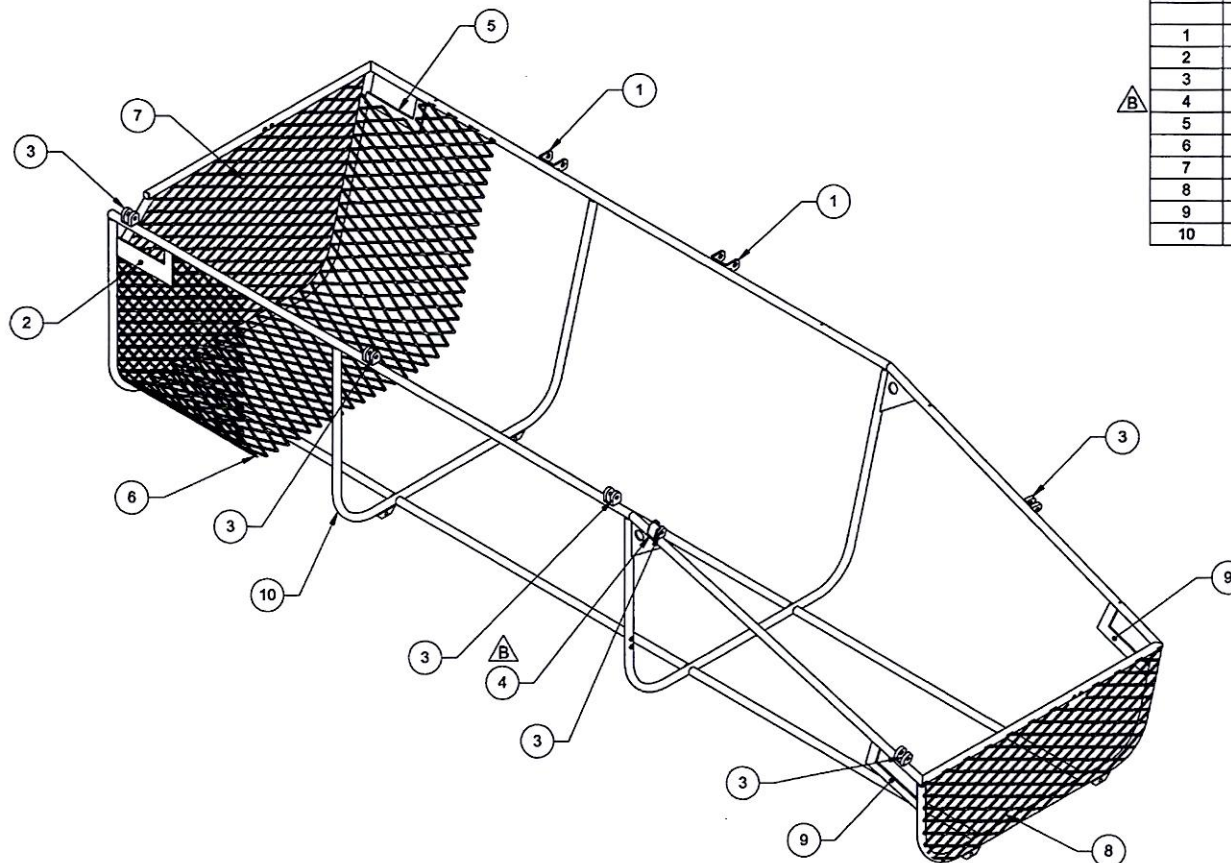


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date: YAM		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							



ITEM	QTY. -041	P/N	DESCRIPTION
	X	D5331-041	BASKET BASE ASSY, LH
1	2	D2581	MOUNTING BRACKET
2	1	D3913-15	WIDE HANDLE PLATE
3	6	D4016-1	HINGE HALF, BASE
4	1	D4016-7	STOP
5	1	D4021-1	HANDLE PLATE
6	1	D5328-1	MESH, BASE
7	1	D5328-3	MESH END, AFT
8	1	D5328-5	MESH END, FWD
9	2	D5330-1	HANDLE PLATE
10	1	D5331-101	TUBULAR BASKET BASE ASSY, LH

SHOP COPY
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *159426*
AD

APR 11 2017

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 29.8 lbs
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) TOLERANCE FOR XX.XX DIMENSIONS IS ± 0.06 UNLESS OTHERWISE NOTED FOR D5331-041
- 11) WELD PER DART QSI 004
- 12) LOCAL TRIMMING MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE

D5331-041 BASKET BASE ASSY, LH
(MESH SHOWN LOCALLY FOR CLARITY)

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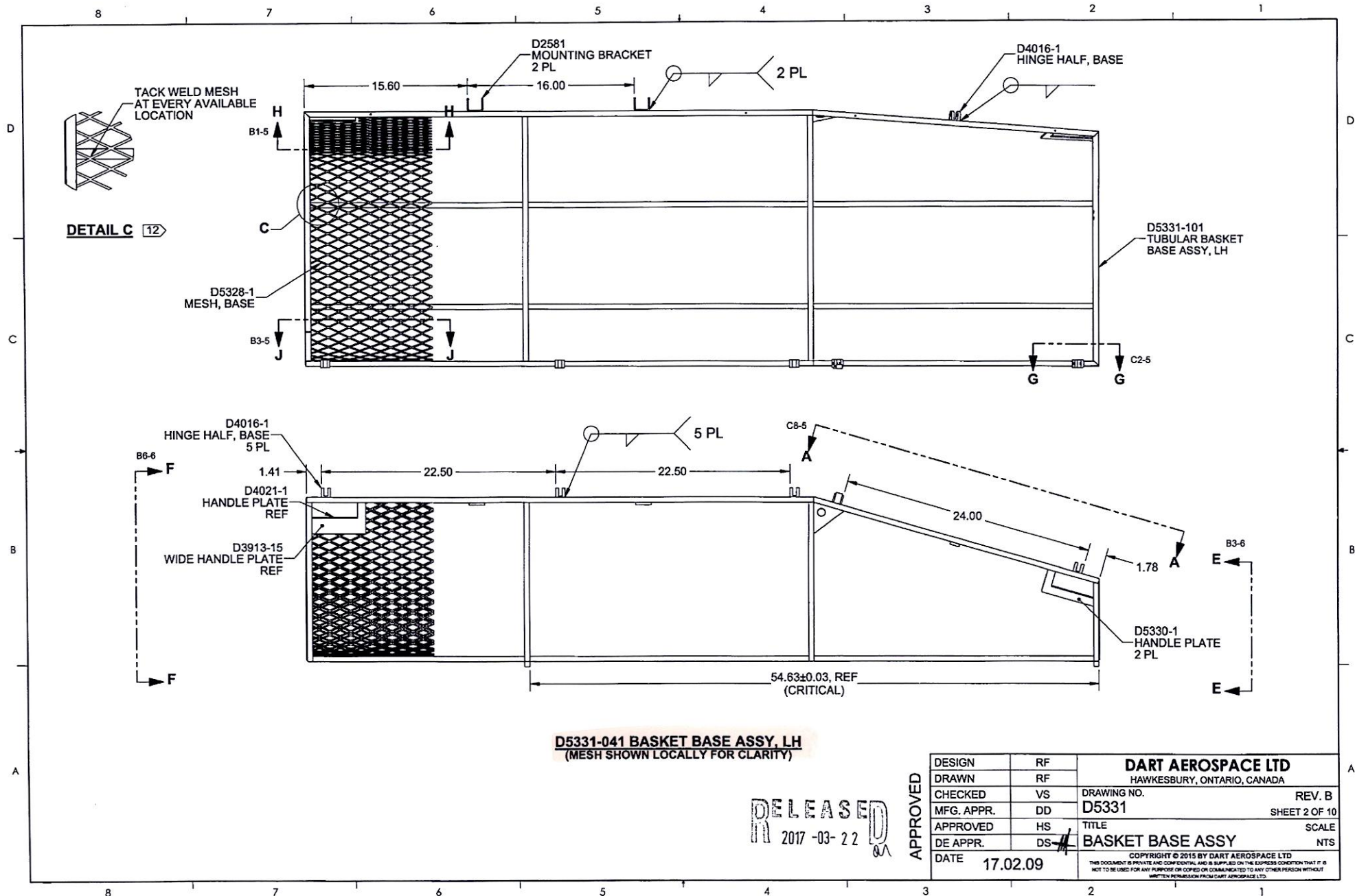
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B	REVISE -041/-042 & BOM TO ADD D4016-7 STOP (ZN A4-1, D3-1, A4-3, D3-3); ADDED DETAIL K (ZN C8-5, D4-5)	RF	17.02.09
A	NEW ISSUE	RF	15.08.10
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	VS		
MFG. APPR.	DD		
APPROVED	HS		
DE APPR.	DS		
DATE	17.02.09		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D5331** REV. B
SHEET 1 OF 10
TITLE **BASKET BASE ASSY** SCALE NTS

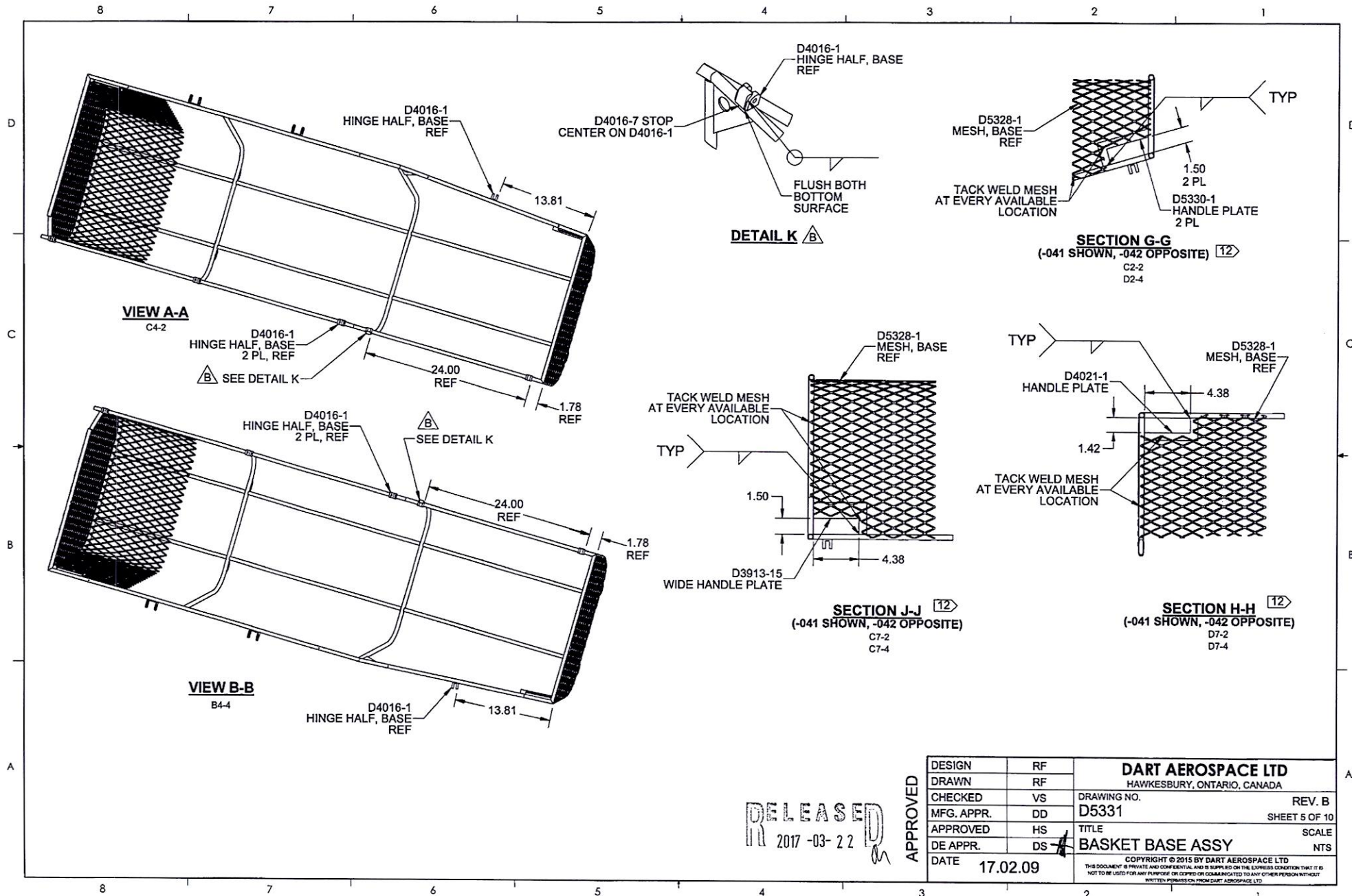
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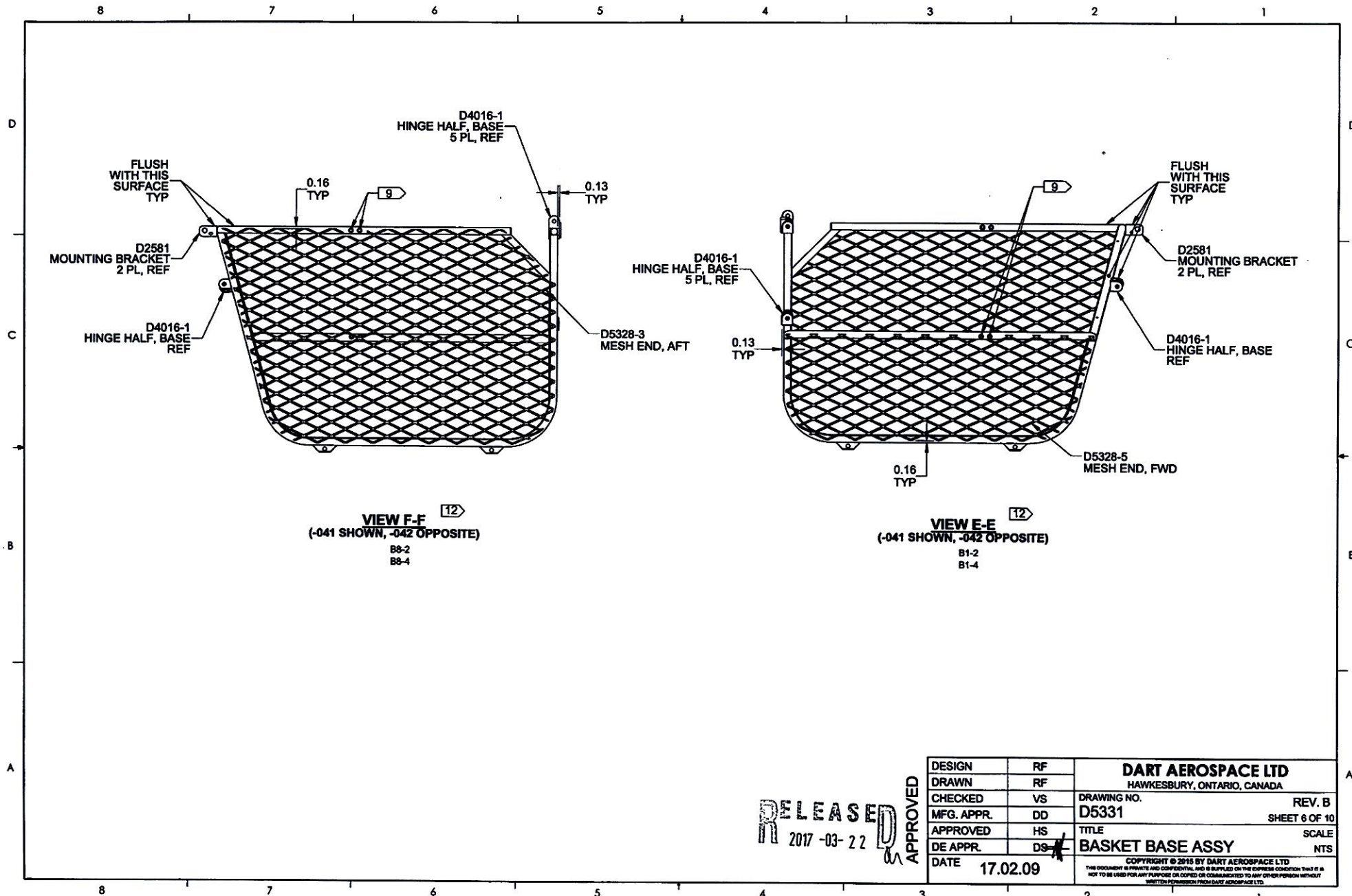
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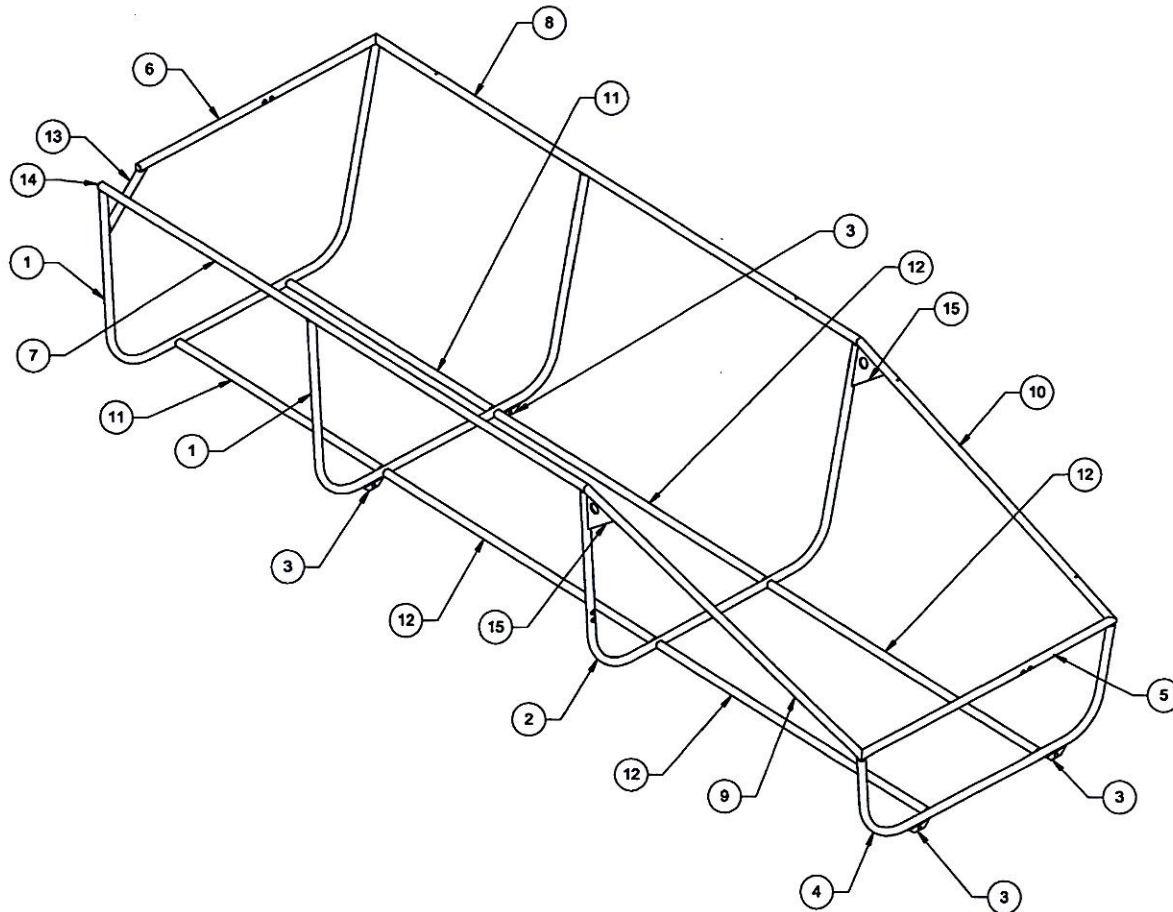
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D5331-101 TUBULAR BASKET BASE ASSY, LH

ITEM	QTY -101	P/N	DESCRIPTION
	X	D5331-101	TUBULAR BASKET BASE ASSY, LH
1	2	D3918-5	LIGHT RIB
2	1	D5325-041	RIB ASSEMBLY
3	4	D5325-5	FOOT
4	1	D5325-3	LIGHT RIB
5	1	D5326-041	RIB ASSEMBLY
6	1	D5326-043	RIB ASSEMBLY
7	1	D5327-1	RIB
8	1	D5327-3	RIB
9	1	D5327-5	RIB
10	1	D5327-7	RIB
11	2	D5327-9	RIB
12	4	D5327-11	RIB
13	1	D5327-13	RIB
14	1	D5327-15	CAP
15	2	D5329-1	GUSSET

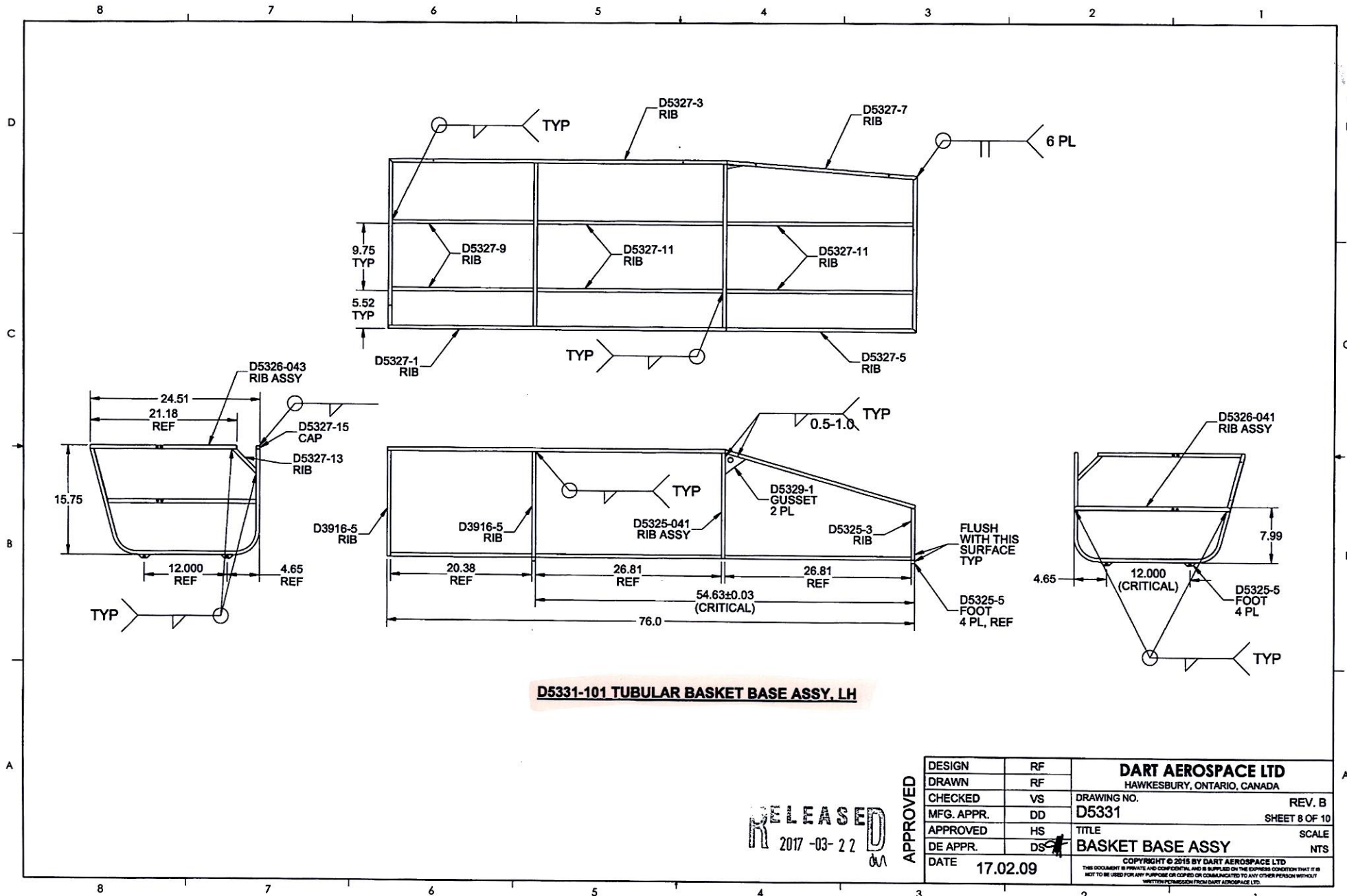
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 12.16 lbs
- 8) TOLERANCE FOR XX.XX DIMENSIONS IS ± 0.100 UNLESS OTHERWISE NOTED FOR D5331-101
- 9) WELD PER DART QSI 004

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